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APPLICATION NO.	FIL	ING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/665,028	65,028 09/16/2003		Yiping Hu	H0002240	4493	
128	7590	01/31/2006		EXAMINER		
		RNATIONAL IN	HEINRICH, SAMUEL M			
P O BOX 22		D		ART UNIT	PAPER NUMBER	
MORRISTO		07962-2245		1725	1725	
				DATE MAILED: 01/31/2006	6	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	$-\mu$
		10/665,028	HU, YIPING	
	Office Action Summary	Examiner	Art Unit	
		Samuel M. Heinrich	1725	
	The MAILING DATE of this communication app	pears on the cover sheet with the	e correspondence address	
WHIC - Exter after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPL CHEVER IS LONGER, FROM THE MAILING D nsions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Depriod for reply is specified above, the maximum statutory period re to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailin ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION (36(a). In no event, however, may a reply be will apply and will expire SIX (6) MONTHS from (6), cause the application to become ABANDO	ON. timely filed om the mailing date of this communic NED (35 U.S.C. § 133).	
Status				
· ·	Responsive to communication(s) filed on 14 N This action is FINAL . 2b) This Since this application is in condition for alloward closed in accordance with the practice under B	s action is non-final. nce except for formal matters, p		is is
Dispositi	ion of Claims			
5)□ 6)⊠ 7)□ 8)□ Applicati 9)□	Claim(s) 1-9 is/are pending in the application. 4a) Of the above claim(s) is/are withdra Claim(s) is/are allowed. Claim(s) 1-9 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or ion Papers The specification is objected to by the Examine The drawing(s) filed on 16 September 2003 is/a Applicant may not request that any objection to the	or election requirement. er. are: a)⊠ accepted or b)⊡ obj drawing(s) be held in abeyance. S	See 37 CFR 1.85(a).	2460
11)	Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex		•	` '
	under 35 U.S.C. § 119			-
12) a)[Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureausee the attached detailed Office action for a list	s have been received. s have been received in Application of the second received in Application of the second received (PCT Rule 17.2(a)).	ation No ived in this National Stage	ı
2) Notic Notic Inform	t(s) e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date	4) Interview Summa Paper No(s)/Mail 5) Notice of Informa 6) Other:		

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DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claim 1 and 5-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over DE10035622A1 in view of USPN 3,749,878 to Sullivan et al or in view of JP07112294A. See Figure 6 of DE10035622A1 which shows an inner tip, outer nozzle, and housing. JP07112294A describes (English Abstract) well known detachably fitting housing elements in a laser nozzle environment. The use of detachable nozzle elements are very well known as described by Sullivan et al (see Figures 2, 3, and 5). The claim limitation of being detachable does not impart patentability to the claims because the feature of making an element either detachable or integral is very well known and 'detachable' provides capability such as ease of part replacement.

Claims 2 and 3 are rejected under 35 U.S.C. 103(a) as being unpatentable over DE10035622A1 in view of USPN 3,749,878 to Sullivan et al or in view of JP07112294A as applied to claim 1 above, and further in view of USPN 5,477,026 to Buongiorno. Buongiorno shows (Figures 1 and 9) well known water coolant channels built into the laser powder nozzle. The use of well known coolant channels in a laser powder nozzle would have been obvious at the time applicant's invention was made to a person having ordinary skill in the art because the coolant provides good control of apparatus

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temperature. Describing the coolant chamber elements as a water jacket cover is merely a change in description and/or shape that does not impart patentability to the instant claimed subject matter over the prior art of record.

Claims 4-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over DE10035622A1 in view of USPN 3,749,878 to Sullivan et al or in view of JP07112294A and in view of Buongiorno as applied to claim 2 above, and further in view of Patent Application Publication No. US2004/0099643A1. Porous shielding covers are well known in the art as shown in US2004/0099643A1 (see Figure 6, element 19). The use of a porous gas shield would have been obvious at the time applicant's invention was made to a person having ordinary skill in the art because the shield provides protection of the apparatus against debris.

Response to Arguments

Applicant's arguments with respect to the claims have been considered but are moot in view of the new ground(s) of rejection. Applicant argues detachable housing is not disclosed in DE10035622A1. This argument is not convincing. The claim limitation of being detachable is well known and 'detachable' provides ease of part replacement.

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP§706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not

mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Samuel M. Heinrich whose telephone number is 571-272-1175. The examiner can normally be reached on M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas G. Dunn can be reached on 571-272-1171. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Samuel M Heinrich Primary Examiner Art Unit 1725 Page 4